NUTC: Fight for the Last Mile

Omnichannel: It's not just for the front end anymore 10/29/13

Revolution

Intensifying Pressures on Growth & Margin



Sourcing Shifts



Hyper Competition



Accelerating Consumer Options





Global Economy



Technology & Infrastructure



Transparency & Sustainability



Raw Materials Costs

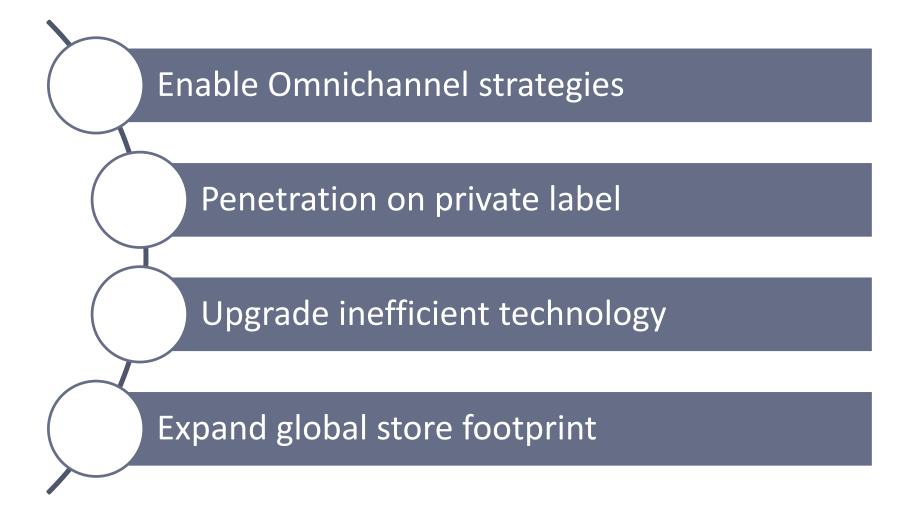
Regulatory Compliance

The Retailer Response

A diverse set of priority initiatives and methods



Some key trends around retail transformation



*IBM Institute for Business Value

The Moment Of Truth

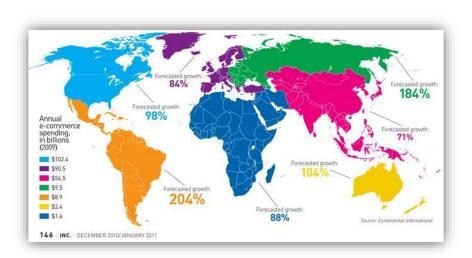
Right Journey, Wrong Route



We are at an inflection point and Retailers cannot adapt fast enough.
 The prevailing trends for operational and collaboration models are not working.

The Omni-Channel Challenge

Explosive adoption focuses on engagement

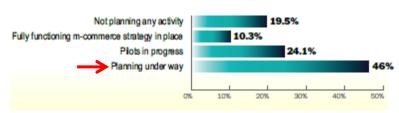


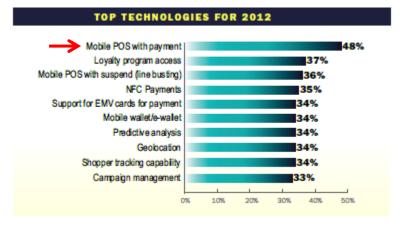


Marks & Spencer spends \$400 million on web projects

The U.K. chain tests free Wi-Fi in stores and giving staff iPads.

We don't have an e-commerce platform Platform needs updating, but no plans Plan to upgrade within 24 months Plan to upgrade within 12 months Plan to upgrading platform now Re-platformed within past 2 years STATUS OF MOBILE COMMERCE STRATEGY

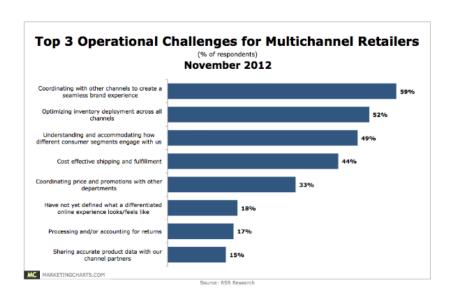


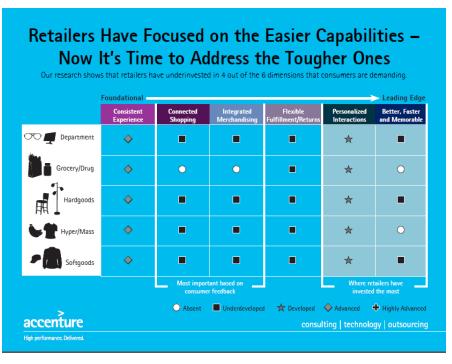


RIS News/Gartner Retail Tech Study 2012

The Omni-Channel Value

But are we meeting expectations?





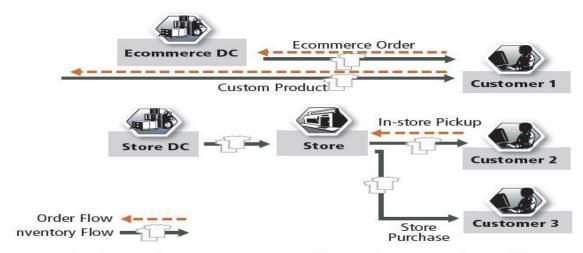
"Only 10 percent have achieved a desired level of integration between retail stores and direct to consumer fulfillment operations."

RILA State of Retail Supply Chain Report 2012



Omni Channel Visibility: The Problem

Retailers are struggling to meet customer expectations across all channels due to lack of end-to-end inventory visibility



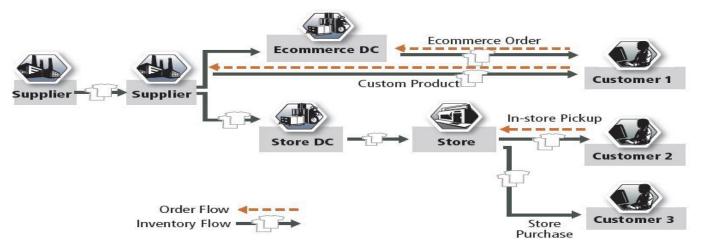
A retailer that can't see its inventory will struggle to meet demand from multiple channels.

Issues

- Consumers want to buy product at the time, place and price most convenient to them
- Consumers get disappointed when goods are out of stock or incorrectly promised delivery
- Inaccurate inventory or lack of visibility create the need for inventory buffers to protect the sale
- Lack of cohesive systems inhibit cross channel visibility and effective use of inventory
- Lack of extended visibility from planning, purchasing, factory floor to goods in-transit create "black holes" of inventory making it difficult to accurately promise availability.

Omni Channel Visibility: The Solution

Gain visibility across the extended supply chain at the lowest level



Online or in-store, the customer buys a product and the system gets it to them in the most efficient way possible.

- 1) Collaboration among a diverse group of supply chain partners through seamless flow of information
- 2) Inventory visibility and availability of item/SKU from production to consumer
- 3) Ability to promise and accurately respond to changing customer demand

A solution that can be used by sales/inventory management / customer service to:

- Dynamically allocate based on changing customer demand
- Adjust order volumes based on real-time data
- Adjust production midstream to push 'hot' SKUs or adjust big ticket items

Solution Value Drivers

Higher fill rates and reduced out of stocks with improved multichannel visibility

- Accurate item-level carton details provide "where are my goods" data
- Production reports and Factory floor visibility into production & scan and pack
- Shipment notifications and milestones provide item level visibility & dynamic ETAs
- Capture on-hand at DCs & stores to establish complete cross-channel inventory, integrate w/eCommerce and Order Management Systems for Available to Promise information

Reduced mark downs and need for excess buffer inventory

- Accurate inventory across the supply chain; On-Hand and On-Order
- Optimal inventory investment and allocation

Increase service levels and customer satisfaction

- Ability to fulfill customer demands
- Prevent lost sales

Customers managing on time delivery on the GT Nexus platform

RESTORATION HARDWARE



WILLIAMS-SONOMA, INC.



Buyer

On-Hand Visibility



Inventory Advice

Shipments







Inventory Projection

	Promo Code	<u>Final Dest</u>	<u>Supplier</u>	<u>Country</u>	On Order	In Prod A	t Origin	In Transit	In Customs	Inland	Delivered	On-Hand	Total
<u>View</u>	Fall Package	Tracy DC	Supplier 1	US	<u>100</u>	<u>250</u>	<u>0</u>	<u>250</u>	<u>0</u>	<u>0</u>	<u>300</u>	<u>1,000</u>	1,900
<u>View</u>	Fall Package	Tracy DC	Supplier 2	US	<u>100</u>	<u>400</u>	<u>0</u>	<u>0</u>	<u>0</u>	<u>0</u>	<u>400</u>	<u>500</u>	1,400
<u>View</u>	Fall Package	Tracy DC	Supplier 3	US	<u>0</u>	300	<u>0</u>	<u>300</u>	<u>100</u>	<u>0</u>	<u>0</u>	<u>400</u>	1,100
<u>View</u>	Fall Package	Tracy DC	Supplier 4	US	<u>0</u>	<u>250</u>	<u>0</u>	<u>500</u>	<u>50</u>	<u>0</u>	<u>0</u>	<u>700</u>	1,500
	2370020 Sub Total					1,200	0	1,050	150	0	700	<u>2,600</u>	5,900

The new essentials

The New Essentials

- Customer engagement, retention and loyalty
- A strategy for the perfect inventory
- Processes that drive operational excellence
- Orchestration with the extended enterprise
- A radically different approach to technology

Taking care of your tactical gaps of today while continuing to innovate for growth



The New Essentials

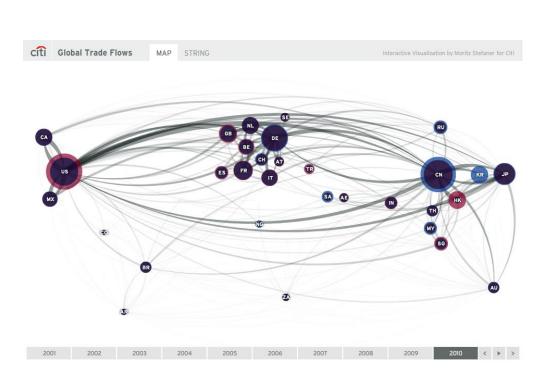
The perfect inventory flow

- Goods and money balanced for velocity,
 volume, and direction
- A holistic understanding of total value chain productivity
- Anticipate disruption & risks and be confident in adaptability
- Optimize the entire supply ecosystem to create a sustainable model of your supply network to meet today's customer expectations



The New Essentials

Trade orchestration and the extended enterprise



- Precision retailing for coordination and inventory deployment
- Set new standards for flexibility and agility
- Seamless sourcing and fulfillment fit to strategy
- A collaborative network enabling communities of partners
- Extensible and adaptable supply chain eco-system



THANK YOU

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